

## Tflex SF800 Directions for Use

### Shelf Life:

Shelf life for Tflex SF800 is 2 years from date of shipment at the storage conditions specified below.

### Storage Conditions:

Recommended storage conditions are 0-35°C at relative humidity of 50% maximum. Store in original product packaging until ready for use.

Tflex SF800 may experience slight adhesion to release liners and decrease in tack if exposed to light for an extended period of time (approximately 150 hours). These changes will not occur if the material is kept in its original packaging or kept away from excessive exposure to direct light.

### Application Instructions:

1. Remove the blue liner first by peeling it back in one swift, consistent motion. Note that any light, visible residue on the liner will not affect gap pad performance. A light diamond embossing on the surface is expected due to materials' exceptional cold flow properties.
2. Place pad onto desired substrate and rub surface lightly to adhere the pad fully.
3. Remove the clear liner by separating it from the pad at one corner. Peel back the liner in one swift, consistent motion as close to an 180° angle as possible. Peeling the liner very quickly will result in the cleanest release. Peeling the liner slowly or attempting to peel it without adhering it to a substrate may result in poor liner release or a distorted part, especially for thin pads. Note that any shadow lines visible on the surface of the pad after peeling are caused by a pause during liner release and will not adversely affect product performance.
4. Cover the exposed gap pad or continue the assembly process to avoid contamination of the surface from dust and debris. To preserve pad surface tack, an opaque cover is recommended within one week if the surface is left exposed to light.

